

# AT PROMOTER

## AMERICAN® ATTACHMENT TAPE PROMOTER

### DESCRIPTION

AT Adhesion Promoter is a clear liquid primer that is used to improve the adhesion of acrylic foam tapes to exterior and interior trims.

### PRODUCT APPLICATION

Ideal for use on exterior and interior trims involving injection molded and/or plastic parts (TPO, PPO, PP, PG, PC, PVC, and ABS). Use prior to two-way tape application on exterior and interior trims.

### DIRECTIONS FOR USE

1. Remove all tape and residue from part and vehicle.
2. Clean metal and plastic parts. Let dry thoroughly.
3. Apply AT Promoter on injection-molded and plastic parts.
4. Let dry 3 to 5 minutes.
5. Apply tape to part with the exterior red release liner still attached to the tape.
6. Paint the part if necessary.
7. Remove interior release liner, being careful not to touch or contaminate the surface of the exposed adhesive.
8. Firmly roll down or rub down plastic molded part to vehicle.
9. When a heavy molding is used it might be necessary to hold it in place with duct tape for a couple of hours until adhesive



100 Paramount Drive, Suite 300 | Sarasota, FL 34232 | USA

Customer Service: 800.IPG.8273 | 800.474.8273

Tape Technical Service: 877.447.4832

www.itape.com | info@itape.com

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EFFECTIVE: 08/24

## INTERTAPE POLYMER GROUP®

# TECHNICAL DATA SHEET

### NOMINAL VALUES

The following data are nominal values based on PSTC, ASTM and other standard tests. The data should not be considered as specifications.

<b>Physical State</b>	Liquid
<b>Color</b>	Clear
<b>Odor</b>	Sweet, mint-like
<b>Solubility</b>	Soluble
<b>Flash Point</b> Tag Closed Cup	5°F (-15°C)
<b>VOC</b>	0.35 lb/usg - 41.94 g/L

**CAUTION: ADHESION PROMOTER WILL HARM  
PAINTED SURFACES.** APPLY ADHESION PROMOTER  
AND MOLDING TAPE PRIOR TO PAINTING MOLDING.

