

i tape with



## USA 2324-BB

Uniform Semi-Automatic Case Sealer

Interpack's USA Series Case Sealers are adjustable, operator fed machines that process same sized Regular Slotted Containers (RSC). This bottom belt drive case sealer is the preferred style for processing heavier cases as well as when coding short height cases. Alternative drive styles are preferred for void fills, over fills and unstable narrow cases.

Every Interpack™ Case Sealer comes with an HSD 2000-ET Iltape head with adaptive technology to provide optimal tape application and wipe down to each of the 3 taped panels of the case.

When you compare features, benefits and value, Interpack™ Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.

### FEATURES & BENEFITS

- Economical bottom belt drive for maximum simplicity
- Offset taping heads permit processing cases as low as 2" tall
- Floating upper assembly processes compressible overfills
- Self-centering horizontal guides for simple case size set up
- Preferred bottom belt drive when coding short height cases
- Standard ½ HP gear motor for 24/7 operation
- Self-tensioning self-tracking belt drive simplifies belt replacement
- Slide & lock upper head simplifies case size setup
- Dual column for maximum processing stability
- Reversible controls for left or right handed operation

**Scan for more information on Interpack's USA Series, including CAD drawings, manuals and videos!**



**These machines are engineered to provide:**

- Creative design provides world class features
- Built to last with heavy duty construction for 24/7 operation
- Ergonomic, user-friendly operation and case size set up



# USA 2324-BB

Model	Min Case (L x W x H)	Max Case (L x W x H)	Case Weight	Belt Speed	Electric	Tape Width	Conveyor Height	Machine Weight	Machine Dimensions (L x W x H)
USA 2324-BB	7" x 7" x 2" 9" x 9" x 2"	Inf x 23" x 24" Inf x 26" x 24"	0 - 85 lbs	82 ft/min	110v., 1ph., 60hz., 5.6A., (1 x ½ HP)	36 - 48 mm (1.5" - 2")	24" - 30"	630 lbs crated	40½" x 42" x 66"
USA 2324-BB/3	7" x 7" x 2" 9" x 9" x 2"	Inf x 23" x 24" Inf x 26" x 24"	0 - 85 lbs	82 ft/min	110v., 1ph., 60hz., 5.6A., (1 x ½ HP)	48 - 72 mm (2" - 3")	24" - 30"	630 lbs crated	40½" x 42" x 66"



Tip up top tape head eases roll replacement



Single handle locks upper head to both columns



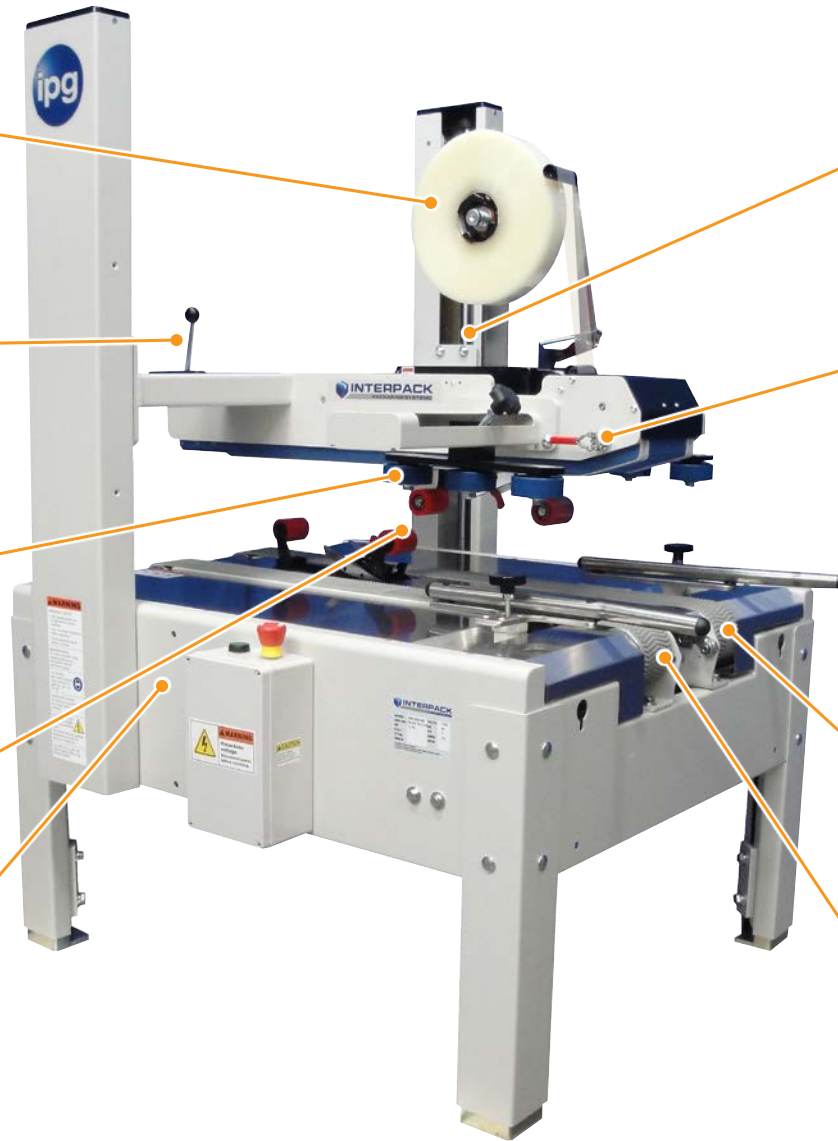
3 wheel top squeezer



Offset tape heads process cases as low as 2"



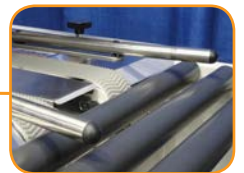
One ½ HP gear motor to process up to 85 lb cases



Slide and lock upper head eases case size setup



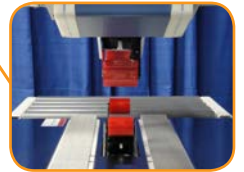
Selectable floating upper head processes compressible overfills



Horizontal self centering guides for simple case size setup



Self-tensioning & self-tracking drive belts simplify belt replacement



Bottom belt drive processes heavier cases

## OPTIONS & ACCESSORIES



Swivel & locking casters



Tape head spare parts kit



In-feed and exit tables



3" wide tape heads



IPG® is the only North American manufacturer of all 3 types of pressure sensitive adhesives. Combine Interpack™ machinery and IPG® long roll pressure sensitive tape for greater value. Contact your authorized IPG® distributor for details.